



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D3174-1
Job Sheet 168080



Part No: D3174-1

Job Qty: 8 ea

Part Name: Mounting Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/9/17

Job Tracking No:

Due Date: 11/14/17

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV B IPP: A 03.01.29 New issue KJ/RF IPP Rev:B 08-08-19 now made on water jet DD verified by:ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		11/13/17	0.00	0.00	Start Up Waterjet1		DE 17/12/04
100	Waterjet	8 pcs		11/14/17	0.00	0.40	Waterjet1		DE 17/12/04
120	QC	8 pcs		11/14/17	0.00	0.00	QC2		DE 17/12/04
130	Small Fab	8 pcs		11/14/17	0.00	0.00	Small Fab		DAE
140	QC	8 pcs		11/14/17	0.00	0.00	QC8		38
150	Packaging	8 pcs		11/14/17	0.00	0.00	Packaging3		17-12-02
160	QC21-SA	8 Ea		11/14/17	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D3174

Descriptions: 130 - Deburr if necessary

150 - *****STOCK IN BASKET CELL***** LOCATION : WA004

DEC 05 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S12GA	0	63	0	0

138485 15

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Lug	0.261inches + 0.006 - 0.001	0.267 0.260		
2	Mounting Lug	1.580inches ± 0.010	1.590 1.570		
3	Mounting Lug	0.670inches ± 0.030	0.700 0.640		
4	Mounting Lug	2.520inches ± 0.030	2.550 2.490		
5	Mounting Lug	2.330inches ± 0.030	2.360 2.300		
6	Mounting Lug	0.110inches ± 0.030	0.140 0.080		

DART
AEROSPACE
S016857



Mounting Lug

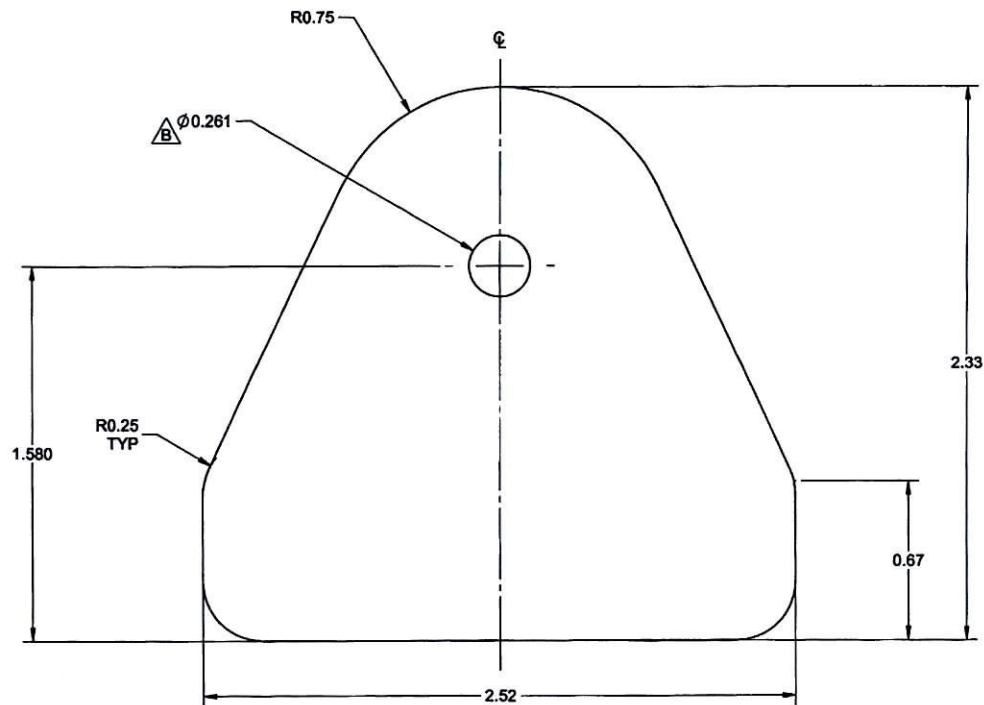
PART NO:
Revision:
Operation:
Change No:

D3174 - 1

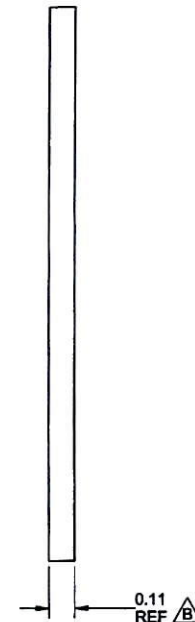
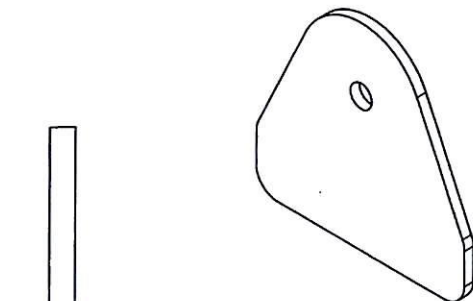
Start up Operation

Mfg Date: 12/04/17
Job No: 168080

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CANADA
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D3174-1 MOUNTING LUG



RELEASED

2016 NOV 02
EON 16-93 9P

NOTES:
1) MATERIAL: AISI 304/316 SS SHEET, 12 GAUGE
PER MIL-S-5059
OR AMS 5513 (304)
OR AMS 5524 (316)
OR ASTM A240
OR ASME SA240
REF DART SPEC M304S12GA

2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.14 lbs

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 168080

DAS
30
9-89

NOV 13 2017

APPROVED

B	REFORMAT DRAWING, REVISE SHEET THICKNESS (ZN B2-1, A7-1); Ø0.261 WAS Ø0.257	VS	15.11.09
A	NEW ISSUE	CP	02.12.03
REV.	DESCRIPTION	BY	DATE
DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	DD	D3174	SHEET 1 OF 1
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	MOUNTING LUG	NTS
DATE	15.11.09	COPYRIGHT © 2002 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	